



DAYCO AFTERMARKET TECHNICAL INFORMATION

Subject: **94825 TIMING BELT
INCLUDES KTBA145 & KTBA150 TIMING KITS**

T00014

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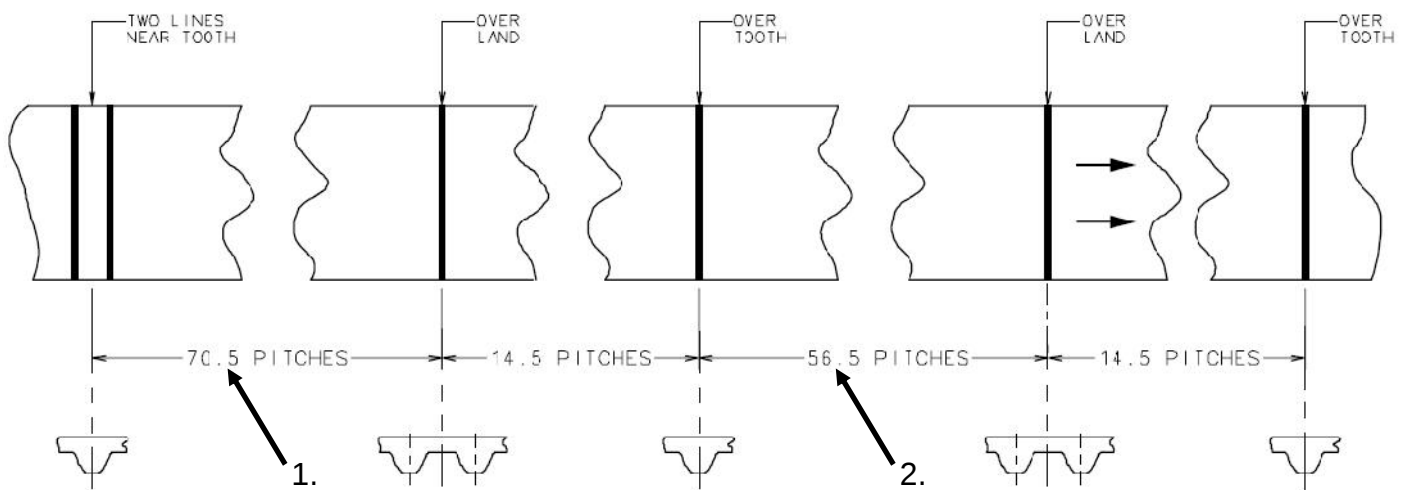
**Holden Vectra X25XE, Y26SE, Z32SER
Holden Calibra C25XE
Saab 900, 9000, 9-5 B258, B308, B308E**

Note: For removal and installation instructions please refer to relevant OEM or Industry Technical Information Sheets

Please note that the 94825 Timing Belt incorporates timing set-up marks and directional arrows, these reference marks are to be used as an installation guide only. Further, prior to removing the old timing belt, it is recommended that the installer make marks on the belt at relevant crank and cam positions and use as a reference and comparison with the new timing belt.

Due to the wide range of GM V6 vehicles that this belt fits, the timing marks may not be applicable across all the application listings, and the installer must ensure that correct set-up procedures are observed.

As a guide, refer below for the actual timing mark pitch spacing on the 94825 timing belt



In the vehicle applications where these marks may not be relevant, the following should be used as a guide:

1. Crank reference (double lines) to next mark: replace "70.5 pitches" with "69.5 pitches"
2. Intake bank #1 mark (left) to inlet bank #2 mark (right): replace "56.5 pitches" with "61.5 pitches"

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