

HOW TO: NEW AUTOMATIC TENSIONER INSTALLATION GUIDE.

DID YOU KNOW THE NEW AUTOMATIC TENSIONER
CAN BE INSTALLED IN FEW CLEAR STEPS?

VW, AUDI, FORD, SEAT & SKODA

Timing Belt Kits **KTB296** - **KTB441** - **KTB486** - **KTB788**

Dayco's New Automatic Tensioners ATB2253, ATB2007 & ATB2569

OE reference's 038109243M - 045109243F - 1221490 - 2M216K254AA

03G109243 - MN980101 - 68000816AA - 03L109243B/D/F



Dayco Tensioner
Without Locking Pin
ATB2253, ATB2007
& ATB2569



OE Tensioner
With Locking Pin

The Pin's main function is to create more space for the belt installation on the drive. This space is mainly required for the installation of the belt during its OE build process. The following procedure will ensure that all the components are installed correctly when installing the Dayco Timing Belt Kit.

DAYCO®

MOVE FORWARD. ALWAYS.™

RECOMMENDED INSTALLATION PROCESS:



Locate the timing belt tensioner on to its fixing stud. Install the timing belt clockwise starting from the driving shaft pinion, lastly position the timing belt on the water pump control gear, then place the timing belt within the tensioner pulley ribs.



Ease the timing belt onto the pulleys carefully ensuring that the tensioner moves into position with the belt installed within its pulley ribs.



Check the position of the tensioner Turn the tensioner by hand until the lug is correctly installed into its location pocket. Install the tensioners fastening nut finger tight. Install the small idler.



Loosen the tensioner fastening nut. With the appropriate tool N.T10115 rotate slowly the tensioner bearing pulley clockwise until the mobile indicator is aligned with the plate reference slot, prevent the tensioners fastening nut from rotating Tighten the tensioner pulley nut.

CONTINUE WITH STANDARD INSTALLATION PROCESS.

Dayco engineered its own tensioner without the pin to allow the installer a safer, simpler and faster assembly.