

## S2117SS

### Torque Specifications (Nm)

Cylinder head bolts are torque to yield and must be replaced.

Cylinder head gaskets are graded. When replacing head gaskets only, use the same grade as originally installed otherwise select appropriate gasket according to the piston protrusion value.

#### All Bolts

Stage

1	44
2	59
3	+90°

### Torque Sequence

