

# graded head gaskets

### S2117SS

#### Engines:

## **Grade Identification**

1 Grade stamp located on the front corner of the gasket.

Stamp: 1 = 1.15mm 2 = 1.20mm 3 = 1.25mm

2 OEM Number located on the side of the gasket between cylinders 3&4.

Stamp: 05D00 = 1.15mm 05D01 = 1.20mm 05D02 = 1.25mm

# **Grade Selection**

When replacing head gasket only, use the same grade as originally installed otherwise select appropriate gasket according to the piston protrusion value.

less than 0.118 mm use Grade 1 1.15mm 0.118 to 0.168 mm use Grade 2 1.20mm more than 0.168 mm use Grade 3 1.25mm

## Grades Available

Grade 1: 1.15mm S2117SS-1 Grade 2: 1.20mm S2117SS-2 Grade 3: 1.25mm S2117SS-3



