



DAYCO®

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DAYCO AFTERMARKET TECHNICAL INFORMATION

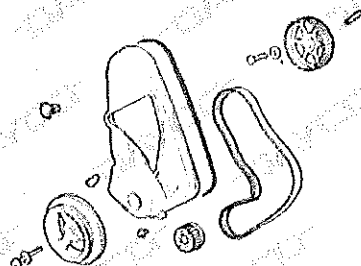
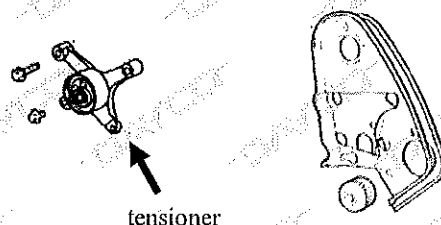
**Subject: KTB615
CHRYSLER
NEON
Serial no. ECH**

No.: TI0399EN

Date: July 2018

The KTB615 timing Kit includes:

- one 29 mm wide timing belt 94461 with 112 teeth (OES 4667606)
- one tensioner ATB2514 (OES 4884320AA)



"PLEASE FOLLOW THE INSTRUCTIONS OF THE VEHICLE MANUFACTURER"

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FITTING AND TENSIONING PROCEDURE

TO BE CARRIED OUT ON A COLD ENGINE

- Check that timing marks A are aligned
- Position the timing mark B of the crankshaft pinion at a $\frac{1}{2}$ tooth before the reference mark.
- Correctly position the new tensioner with the flexible element fitted in the dedicated slot. (Fig. 1)
- Starting from the crankshaft pinion, fit the new timing belt, proceeding anticlockwise.
- Rotate the crankshaft clockwise until timing marks B are aligned.
- With a dedicated tool rotate the tensioner counterclockwise until the hole is central to the flexible element (Fig. 2).
- Lock the tensioner.
- Rotate the crankshaft through two revolutions clockwise until timing marks A and B are aligned.
- Refit the other components, reversing the order of removal.
- Fit the crankshaft pulley, locking the bolt to a torque of 142 Nm.

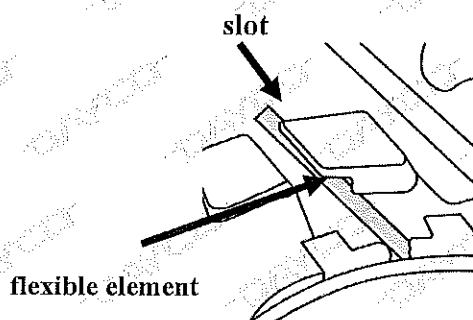
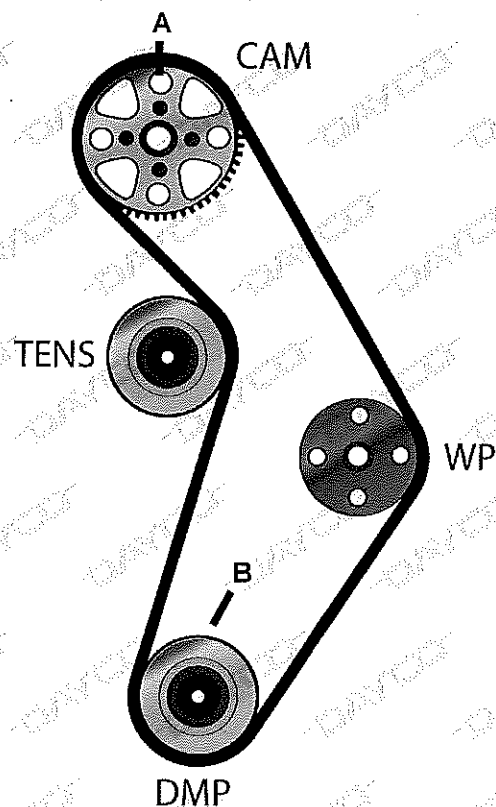


Fig. 1

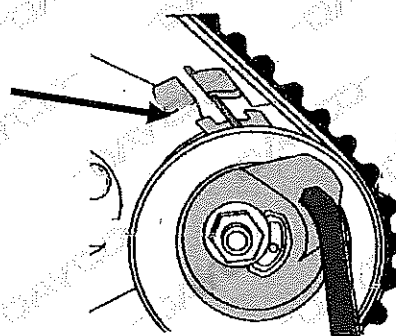


Fig. 2

Description	OES no.	Dayco no.	Dayco Kit
Timing belt	4667606	94461	KTB615
Timing tensioner	4884320AA	ATB2514	

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